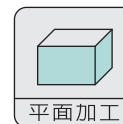
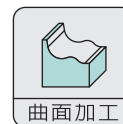
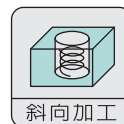
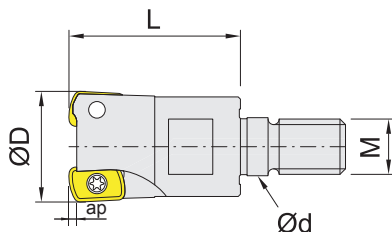


# ASRS 高進給銑刀 (英制) HIGH FEED MILLING (ASRS) (INCH)



內徑車刀  
BORING BARS

外徑車刀  
TOOLHOLDERS

牙刀 & 開槽刀  
THREADING & GROOVING

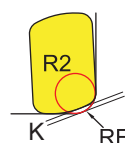
銑刀  
MILLING

孔加工  
BORING TOOLS COMPONENTS

配件  
SPARE PARTS

**NEW**

Item code		Dimensions, inch					Teeth	Insert	Spare parts	Weight Kg
無水孔 Non-coolant	水孔 Coolant	D	d	L	M	ap (mm)				
ASRS-I084-MD23		1	0.492	1.378	M12	1.5	4	EPMT0603TN-8	①	0.13



編製CAM程序時，請將ASRS設為圓弧頭銑刀，此時的近似刀尖圓弧半徑RE值及切削殘留量  
When using the ASRS, please program the approximate radius as indicated. The approximate uncut portions for the program are as follows.

被切削材 Workpiece material	Steel 鋼	P	●	●	●
	Stainless steel 不銹鋼	M	●		
	Cast iron 鑄鐵	K	●	●	
	Non-ferrous metal 非鐵金屬	N			

刀片大小 Item size	近似RE(mm) Approx. RE	殘留量K(mm) Remains
EP...-8	2.0	0.497

Insert Shape	Description	GRADE 材質			Dimensions, mm			
		Coated 塗層			A	B	S	Re
		JP4020	JS4045	JS4060				
	EPMT0603TN-8	●	●	●	10	6.35	3.18	8