



FIG-1

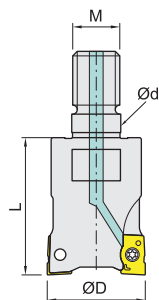
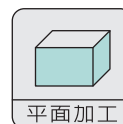
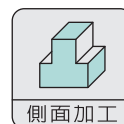
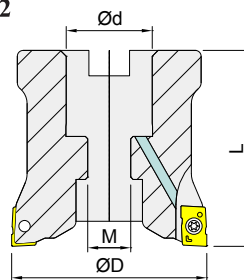


FIG-2



※ 立式拋光銑刀 (Polish Mill Vertical)

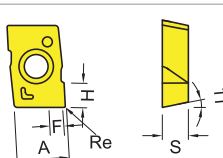
FIG-1 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M				
ASP06-162-MD14	ASP06-162-AMD14	16	8.5	25	M8	2	MPHW0603..	①	0.04
ASP06-172-MD14	ASP06-172-AMD14	17	8.5	25	M8	2			0.05
ASP06-203-MD18	ASP06-203-AMD18	20	10.5	30	M10	3			0.08
ASP06-213-MD18	ASP06-213-AMD18	21	10.5	30	M10	3			0.07
ASP06-254-MD23	ASP06-254-AMD23	25	12.5	35	M12	4			0.11
ASP06-264-MD23	ASP06-264-AMD23	26	12.5	35	M12	4			0.12
ASP06-325-MD29	ASP06-325-AMD29	32	17.0	40	M16	5			0.23
ASP06-334-MD29	ASP06-334-AMD29	33	17.0	40	M16	4			0.25
ASP06-355-MD29	ASP06-355-AMD29	35	17.0	40	M16	5			0.27
	ASP06-426-AMD29	42	17.0	40	M16	6			0.28

Metric

FIG-2 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M				
ASP06-05007-22.0	ASP06-05007-A22.0	50	22.0	50	11	7	MPHW0603..	①	0.49
ASP06-06308-22.0	ASP06-06308-A22.0	63	22.0	50	11	8			0.72

Insert	Spare parts	Screw	Wrench
MPHW0603..	①	MS2506E	ETF08

被切削材 Workpiece material	Steel 鋼	P	●	●
	Stainless steel 不銹鋼	M	●	●
	Cast iron 鑄鐵	K	●	●
	Non-ferrous metal 非鐵金屬	N		

Insert Shape	Description	GRADE 材質		Dimensions,mm				
		Coated 塗層		A	S	H	F	Re
		MZ1000	JP4005					
	MPHW060302ZEL	●		6.35	3.18	3	--	0.2
	MPHW060304ZEL		●					0.4
	MPHW060308ZEL		○					0.8
	MPHW060304ZEL-0.5		●					0.5
	MPHW060308ZEL-1.5		●					1.5