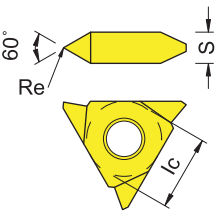
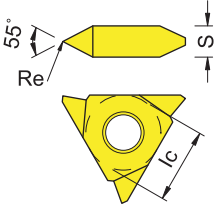
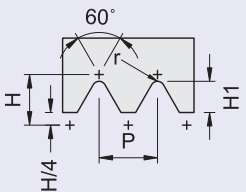
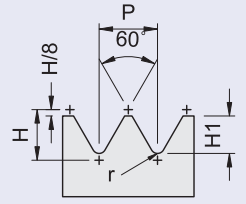


被切削材 Workpiece material	Steel 鋼	P	●	●	●
	Stainless steel 不銹鋼	M	●	●	●
	Cast iron 鑄鐵	K	●	●	●
	Non-ferrous metal 非鐵金屬	N			

Insert Shape	Description	GRADE 材質			牙距mm(牙數) Pitch	Dimensions,mm		
		Coated 塗層	Uncoated 無塗層	Cermet 金屬陶瓷		Re	Ic	S
		GT25	NM936	NY140				
 Right-hand	MTTR436000				~0.8	0	12.7	4.76
	MTTR436001		●		1.0~1.75	0.1	12.7	4.76
	MTTL436001		●	●	1.0~1.75	0.1	12.7	4.76
	MTTR436002	●	●	●	2.0~2.5	0.2	12.7	4.76
	MTTL436002			●	2.0~2.5	0.2	12.7	4.76
	MTTR436003				3.0~3.5	0.3	12.7	4.76
	MTTL436003				3.0~3.5	0.3	12.7	4.76
	MTTR436004	●			4.0~4.5	0.4	12.7	4.76
 Right-hand	MTTR435501				(28~10)	0.1	12.7	4.76
	MTTR435502				(16~8)	0.2	12.7	4.76
	MTTR435503				(11~8)	0.3	12.7	4.76

外徑牙刀切削深度及切削次數 Standard Cutting Depth

	P	0.75	1.25	1.5	1.75	2	2.5	3	3.5	4	4.5
H1	0.46	0.77	0.92	1.07	1.23	1.53	1.84	2.15	2.45	2.76	
r	0.11	0.18	0.22	0.25	0.29	0.36	0.43	0.5	0.58	0.65	
 陰螺紋 Female Thread   陽螺紋 Male Thread	1	0.18	0.2	0.25	0.25	0.25	0.3	0.3	0.35	0.35	0.4
	2	0.13	0.18	0.2	0.2	0.25	0.25	0.25	0.3	0.3	0.35
	3	0.1	0.12	0.15	0.2	0.2	0.2	0.25	0.25	0.25	0.3
	4	0.05	0.12	0.15	0.15	0.15	0.2	0.2	0.2	0.25	0.25
	5		0.1	0.1	0.12	0.15	0.15	0.2	0.2	0.25	0.25
	6		0.05	0.07	0.1	0.1	0.1	0.15	0.2	0.2	0.2
	7				0.05	0.08	0.1	0.15	0.15	0.2	0.2
	8					0.05	0.1	0.1	0.15	0.15	0.15
	9						0.08	0.1	0.1	0.15	0.15
	10						0.05	0.09	0.1	0.1	0.15
	11							0.05	0.1	0.1	0.1
	12								0.05	0.1	0.1
	13									0.05	0.1
	14										0.06