

ASM..R 直角端銑刀 SHOULDER / CUTTING END MILLS (ASM..R)



FIG-1

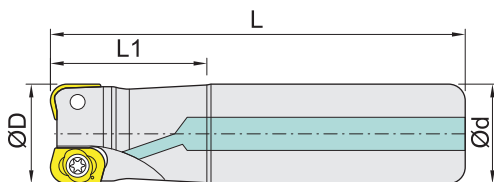


FIG-2

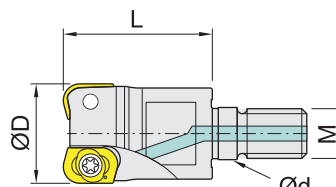


FIG-1 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	L1				
ASM07-102-S10-120R	ASM07-102-A10-120R	10	10	120	18	2	EDMT070220R	②	0.07
ASM07-112-S10-120R	ASM07-112-A10-120R	11	10	120	18	2			0.07
ASM07-123-S12-120R	ASM07-123-A12-120R	12	12	120	20	3			0.11
ASM07-133-S12-120R	ASM07-133-A12-120R	13	12	120	20	3			0.11
	ASM07-143-A12-120R	14	12	120	20	3			0.11
ASM07-164-S16-150R	ASM07-164-A16-150R	16	16	150	25	4			0.24
ASM07-174-S16-150R	ASM07-174-A16-150R	17	16	150	25	4			0.24

FIG-2 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M				
ASM07-102-MD10R	ASM07-102-AMD10R	10	5.5	20	M5	2	EDMT070220R	②	0.02
ASM07-112-MD10R	ASM07-112-AMD10R	11	5.5	20	M5	2			0.02
ASM07-123-MD11R	ASM07-123-AMD11R	12	6.5	20	M6	3			0.03
ASM07-132-MD11R	ASM07-132-AMD11R	13	6.5	20	M6	2			0.03
ASM07-164-MD14R	ASM07-164-AMD14R	16	8.5	25	M8	4			0.05
ASM07-174-MD14R	ASM07-174-AMD14R	17	8.5	25	M8	4			0.05
ASM07-205-MD18R	ASM07-205-AMD18R	20	10.5	30	M10	5		③	0.07
ASM07-255-MD23R	ASM07-255-AMD23R	25	12.5	28	M12	5			0.12

被切削材 Workpiece material	Steel 鋼	P	●	●	●	
	Stainless steel 不銹鋼	M	●	●	●	
	Cast iron 鑄鐵	K		●		
	Non-ferrous metal 非鐵金屬	N				●

Insert Shape	Description	GRADE 材質				Dimensions,mm			
		Coated 塗層				A	B	S	Re
		PTH30E	JP4020	JP4120	SD5010				
	JDMT070202R					6.4	4.3	2.45	0.2
	JDMT070204R	●			●	6.4	4.3	2.45	0.4
	JDMT070208R	●	●			6.4	4.3	2.45	0.8
	EDMT070220R-T		●			6.4	4.3	2.5	2.0
	EDMT070220R			○		6.4	4.3	2.5	2.0

內徑車刀
BORING BARS

外徑車刀
TOOL HOLDERS

牙刀 & 開槽刀
THREADING & GROOVING

銑刀
MILLING

孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS