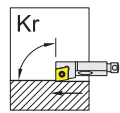
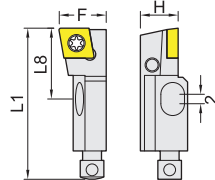
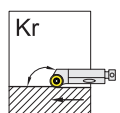
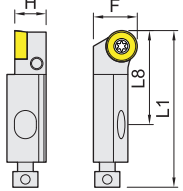
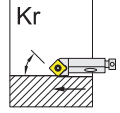
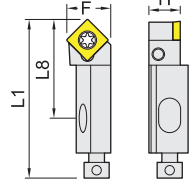
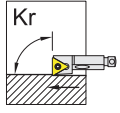
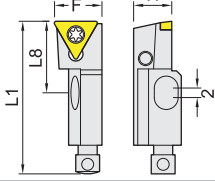
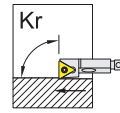
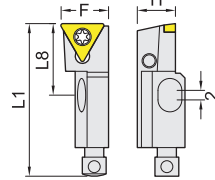


Cartridges shape	Item code	Dimensions,mm						Insert	Weight (kg)
		L1	L8	F	H	D _{min}	R _ε		
SCFCR  Screw clamp Kr=90°  	SCFCR-08CA-06	32	15	10	8	25	0.4	CC..0602..	0.03
	SCFCR-10CA-09	50	30	14	10	40	0.4	CC..09T3..	0.08
	SCFCR-12CA-12	55	35	20	12	50	0.8	CC..1204..	0.11
SRSCR  Screw clamp Kr=120°  	SRSCR/L-10CA-10	50	30	14	10	40		RC..10T3..	0.07
SSSPR  Screw clamp Kr=45°  	SSSPR-10CA-09	50	30	14	10	40	0.4	SP..0903..	0.07
STFCR  Screw clamp Kr=90°  	STFCR-08CA-09	32	15	10	8	25	0.4	TC..0902..	0.03
	STFCR-10CA-11	50	30	14	10	40	0.4	TC..1102..	0.07
	STFCR-12CA-16	55	35	20	12	50	0.8	TC..16T3..	0.11
STFPR  Screw clamp Kr=90°  	STFPR-08CA-09	32	15	10	8	25	0.4	TP..0902..	0.03
	STFPR-10CA-11	50	30	14	10	40	0.4	TP..1103..	0.07
	STFPR-12CA-16	55	35	20	12	50	0.8	TP..1603..	0.11

內徑車刀
BORING BARS

外徑車刀
TOOLHOLDERS

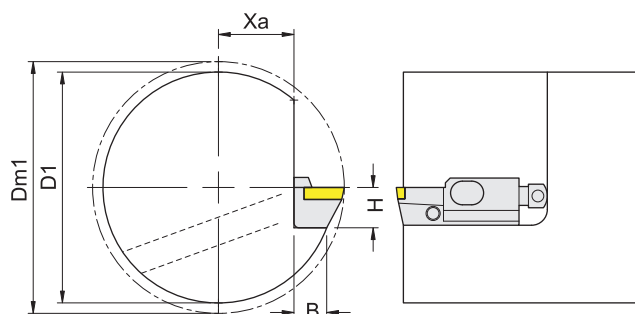
牙刀 & 開槽刀
THREADING & GROOVING

銑刀
MILLING

孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS

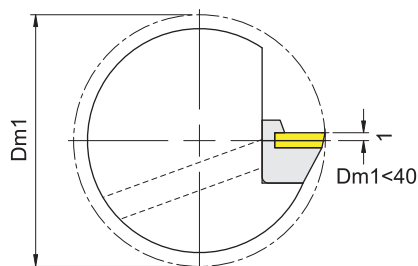
Axial mounting



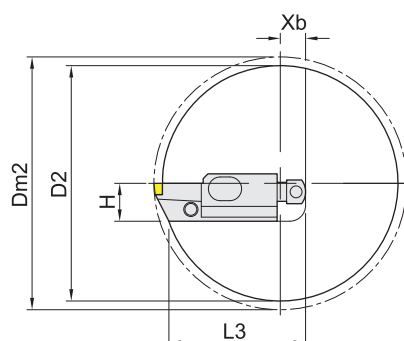
$$Xa = \frac{Dm1}{2} - F$$

Axial adjust= ±1mm
Radial adjust= +0.5mm

$$D1 = 2 \sqrt{H^2 + (B \pm Xa)^2}$$



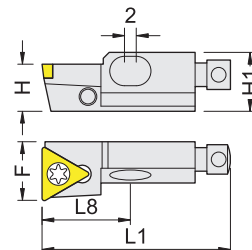
Radial mounting



$$Xb = L1 - \frac{Dm2}{2}$$

Axial adjust= +0.5mm
Radial adjust= ±1mm

$$D2 = 2 \sqrt{H^2 + (L3 \pm Xb)^2}$$



內徑車刀
BORING BARS

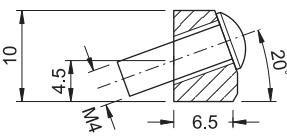
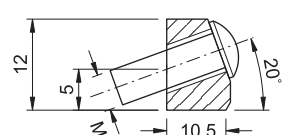
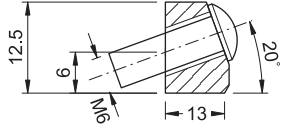
外徑車刀
TOOL HOLDERS

牙刀 & 開槽刀
THREADING & GROOVING

銑刀
MILLING

孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS

Cartridge size	Item code	Screw 	Wrench 	Screw 	Wrench 	Screw 	Screw 	Wrench 
08CA 	STFCR-08CA-09	HM408	PL20	HTR414	PL25	RTM412	MS2206A	ETF07
	STSCR-08CA-09							
	STTCR-08CA-09							
	SCFCR-08CA-06	HM408	PL20	HTR414	PL25	RTM412	MS2506A	ETF09
	STFPR-08CA-09							
	STSPR-08CA-09							
10CA 	STFCR-10CA-11	HM410	PL20	HTR623	PL40	RTM515	MS2506A	ETF09
	STSCR-10CA-11						MS3008A	
	STFPR-10CA-11							
	STSPR-10CA-11						MS3509A MS4009A	ETF15
	SRSCR/L-10CA-10							
	SCFCR-10CA-09							
	SSSPR-10CA-09							
	12CA 						SCFCR-12CA-12	HM412
STGCL-12CA-16		MS4011A	ETF15					
STFCR-12CA-16								
STFPR-12CA-16								
STSCR-12CA-16								
STSPR-12CA-16								