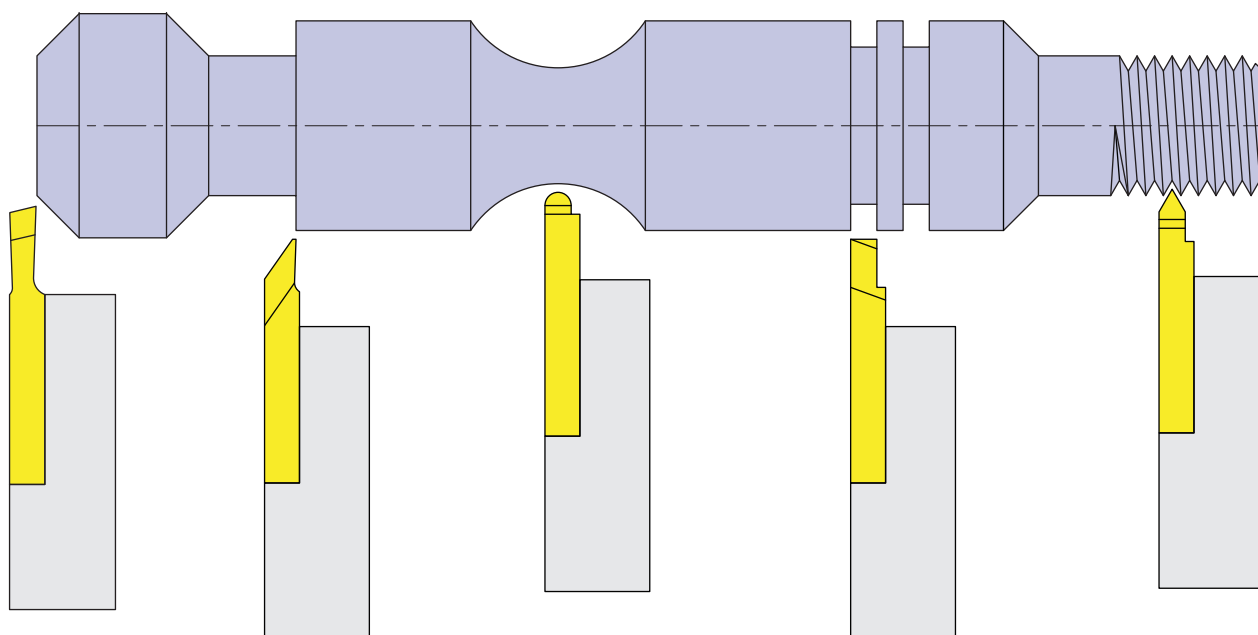
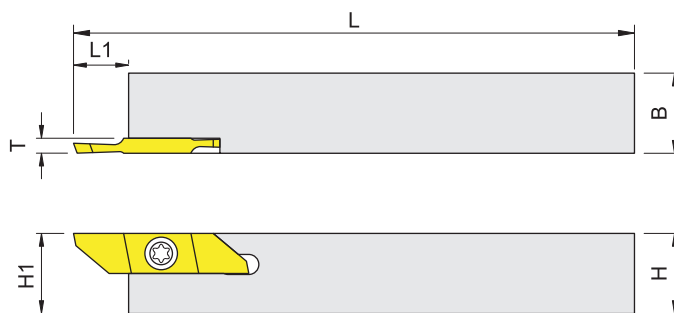
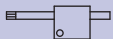




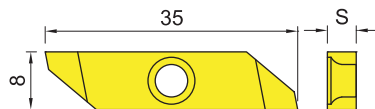
功能：開槽 Grooving and turning / 螺紋 Threading
切斷 Parting off / 後掃 Back turning



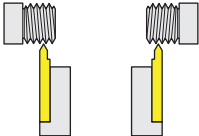
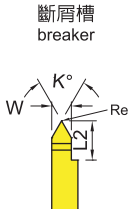
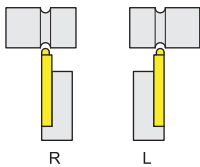
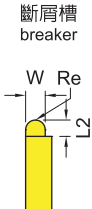
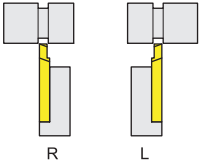
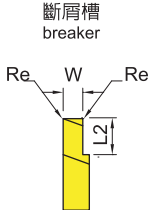
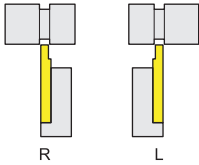
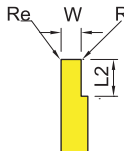
Right-hand shown

Item code	Dimensions,mm					Insert	Screw	Wrench	Weight Kg
	H (H1)	B	L	L1	T				
SDKGR/L-1010K-353	10	10	125	11	3	DK..3..	MS4009A	ETF15	0.10
SDKGR/L-1212M-353	12	12	150	11	3				0.17
SDKGR/L-1616M-353	16	16	150	11	3				0.30
SDKGR/L-2020K-353	20	20	125	11	3				0.42
SDKGR/L-2525M-353	25	25	150	11	3				0.74
SDKGR/L-1010K-354	10	10	125	11	4	DK..4..	MS4009A	ETF15	0.10
SDKGR/L-1212M-354	12	12	150	11	4		MS4011A		0.17
SDKGR/L-1616M-354	16	16	150	11	4				0.30
SDKGR/L-2020K-354	20	20	125	11	4				0.42
SDKGR/L-2525M-354	25	25	150	11	4				0.74

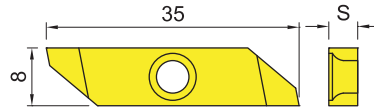
Insert Shape



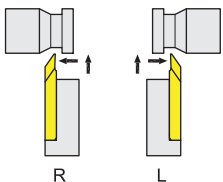
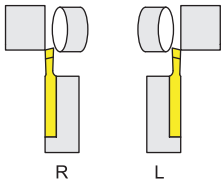
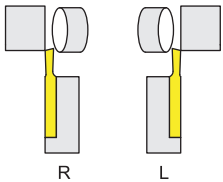
被切削材 Workpiece material	Steel 鋼	P	●	●	
	Stainless steel 不銹鋼	M	●	●	
	Cast iron 鑄鐵	K	●	●	
	Non-ferrous metal 非鐵金屬	N			●

Insert Shape		Description	GRADE 材質			Dimensions,mm					
			Coated 塗層		Uncoated 無塗層	S	W	Re	L2	K°	Pitch (mm)
			GT29	GA49	GX06						
 牙刀片 Threading	 斷屑槽 breaker	DKTR-4305510	●	○	●	4	3.0	0.1	6	55	0.1-3
		DKTR-4206005	●	○	●	4	2.0	0.05	6	60	0.05-2
		DKTR-4306010	●	○	●	4	3.0	0.1	6	60	0.1-3
		DKTL-4206005	●	○	●	4	2.0	0.05	6	60	0.05-2
		DKTL-4306010	●	○	●	4	3.0	0.1	6	60	0.1-3
		DKTL-4306020				4	3.0	0.2	6	60	0.2-3
 圓槽刀片 Insert with radius	 斷屑槽 breaker	DKRR-4050R25	●	○	●	4	1.0	0.50	2.5		
		DKRR-4075R50	●	○	●		1.5	0.75	5.0		
		DKRR-4100R60	●	○	●		2.0	1.00	6.0		
		DKRR-4125R80	●	○	●		2.5	1.25	8.0		
		DKRR-4150R80	●	○	●		3.0	1.50	8.0		
		DKRR-4175RA0	●	○	●		3.5	1.75	10.0		
		DKRR-4200RA0	●	○	●		4.0	2.00	10.0		
		DKRL-4050R25	●	○	●	4	1.0	0.50	2.5		
		DKRL-4075R50	●	○	●		1.5	0.75	5.0		
		DKRL-4100R60	●	○	●		2.0	1.00	6.0		
		DKRL-4125R80	●	○	●		2.5	1.25	8.0		
		DKRL-4150R80	●	○	●		3.0	1.50	8.0		
		DKRL-4175RA0	●	○	●		3.5	1.75	10.0		
		DKRL-4200RA0	●	○	●		4.0	2.00	10.0		
 插掃刀片 Grooving and turning	 斷屑槽 breaker	DKGR-4100-1025	●	●	●	4	1.0	0.1	2.5		
		DKGR-4150-1030	●	●	●		1.5	0.1	3.0		
		DKGR-4200-1040	●		●		2.0	0.1	4.0		
		DKGR-4250-1060	●		●		2.5	0.1	6.0		
		DKGR-4300-1080	●	●	●		3.0	0.1	8.0		
		DKGL-4100-1025	●	○	●	4	1.0	0.1	2.5		
		DKGL-4150-1030	●	○	●		1.5	0.1	3.0		
		DKGL-4200-1040	●	●	●		2.0	0.1	4.0		
		DKGL-4250-1060	●	○	●		2.5	0.1	6.0		
		DKGL-4300-1080		○	●		3.0	0.1	8.0		
 插掃刀片 Grooving and turning	 無斷屑槽 No breaker	DKGR-4100-1025P	●	○		4	1.0	0.1	2.5		
		DKGR-4150-1030P	●	○			1.5	0.1	3.0		
		DKGR-4200-1040P	●	○			2.0	0.1	4.0		
		DKGR-4250-1060P	●	○			2.5	0.1	6.0		
		DKGR-4300-1080P	●		●		3.0	0.1	8.0		

Insert Shape



被切削材 Workpiece material	Steel 鋼	P	●	●	
	Stainless steel 不銹鋼	M	●	●	
	Cast iron 鑄鐵	K	●	●	
	Non-ferrous metal 非鐵金屬	N			●

Insert Shape	Description	GRADE 材質			Dimensions,mm				
		Coated 塗層		Uncoated 無塗層	S	W	Re	L2	K°
		GT29	GA49	GX06					
 後掃刀片 Back turning	DKBR-33005	●	○	●	3	3.0	0.05	8.5	35
	DKBR-33010	●	○	●			0.1		
	DKBR-33020	●	○	●			0.2		
	DKBR-43005	●	○	●	4	3.0	0.05	8.5	35
	DKBR-43010	●	○	●			0.1		
	DKBR-43020	●	○	●			0.2		
	DKBR-44005	●	○	●	4	4.0	0.05	8.5	35
	DKBR-44010	●	○	●			0.1		
	DKBR-44020	●	○	●			0.2		
	DKBL-33005	●	○	●	3	3.0	0.05	8.5	35
	DKBL-33010	●	○	●			0.1		
	DKBL-33020	●	○	●			0.2		
	DKBL-43005	●	○	●	4	3.0	0.05	8.5	35
	DKBL-43010	●	○	●			0.1		
	DKBL-43020	●	○	●			0.2		
 切斷刀片 Parting off	DKCR-3150R-1085	●	●	●	3	1.5	0.1	8.5	15
	DKCR-3200R-10A5	●	●	●		2.0			
	DKCR-3250R-10A5	●	●	●		2.5			
	DKCR-3300R-10A5	●	●	●		3.0			
	DKCL-3150L-1085	●	○	●	3	1.5	0.1	8.5	15
	DKCL-3200L-10A5	●	○	●		2.0			
	DKCL-3250L-10A5	●	○	●		2.5			
	DKCL-3300L-10A5	●	○	●		3.0			
 切斷刀片 Parting off	DKPR-3150R-1085	●	○	●	3	1.5	0.1	8.5	15
	DKPR-3200R-10A5	●	○	●		2.0			
	DKPR-3250R-10A5	●	○	●		2.5			
	DKPR-3300R-10A5	●	○	●		3.0			
	DKPL-3150L-1085	●	○	●	3	1.5	0.1	8.5	15
	DKPL-3200L-10A5	●	○	●		2.0			
	DKPL-3250L-10A5	●	○	●		2.5			
	DKPL-3300L-10A5	●	○	●		3.0			

內徑車刀
BORING BARS

外徑車刀
TOOL HOLDERS

牙刀 & 開槽刀
THREADING & GROOVING

銑刀
MILLING

孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS