

AHU 直角端銑刀 SHOULDER / CUTTING END MILLS (AHU)

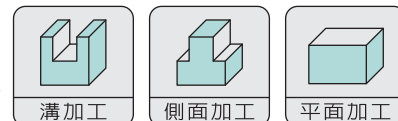
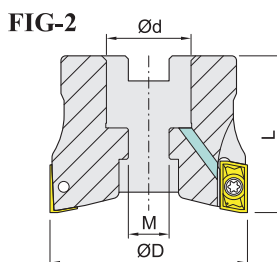
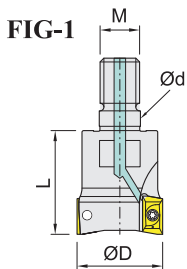


FIG-1 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg		
無水孔Non-coolant	水孔Coolant	D	d	L	M						
AHU10-162-MD14	AHU10-162-AMD14	16	8.5	25	M8	2	JDMT1003..R..	①	0.04		
AHU10-172-MD14	AHU10-172-AMD14	17	8.5	25	M8	2			0.05		
AHU10-203-MD18	AHU10-203-AMD18	20	10.5	30	M10	3			0.07		
AHU10-213-MD18	AHU10-213-AMD18	21	10.5	30	M10	3			0.07		
AHU10-253-MD23	AHU10-253-AMD23	25	12.5	32	M12	3			0.13		
AHU10-254-MD23	AHU10-254-AMD23	25	12.5	32	M12	4			0.12		
AHU10-263-MD23		26	12.5	32	M12	3			0.14		
AHU10-264-MD23		26	12.5	32	M12	4			0.14		
AHU10-325-MD29	AHU10-325-AMD29	32	17.0	43	M16	5			0.26		
AHU10-355-MD29	AHU10-355-AMD29	35	17.0	43	M16	5			0.26		
AHU15-252-MD23		25	12.5	35	M12	2			JDMT1505..R..	②	0.14
AHU15-262-MD23		26	12.5	35	M12	2					0.14
AHU15-323-MD29	AHU15-323-AMD29	32	17.0	43	M16	3					0.22
AHU15-332-MD29		33	17.0	43	M16	2	0.25				
AHU15-353-MD29		35	17.0	43	M16	3	0.25				
AHU15-404-MD29		40	17.0	43	M16	4	0.27				

Metric

FIG-2 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M				
NEW	AHU10-406-A16.0	40	16.0	40	9	6	JDMT1003..R..	①	0.23
NEW	AHU15-404-16.0	40	16.0	45	9	4	JDMT1505..R..	②	0.27
	AHU15-505-22.0	50	22.0	40	11	5	JDMT1505..R..	③	0.36
	AHU15-505-27.0	50	27.0	50	13	5			0.44
	AHU15-635-27.0	63	27.0	50	13	5			0.74
NEW	AHU15-636-27.0	63	27.0	50	13	6			0.71
	AHU15-805-27.0	80	27.0	50	13	5			1.34
NEW	AHU15-807-27.0	80	27.0	50	13	7			1.11

Insert	Spare parts	Screw	Wrench
JDMT1003..R	①	MS2506A	ETF09
JDMT1505..R	②	MS4009A	ETF15
JDMT1505..R	③	MS4011A	ETF15

被切削材 Workpiece material	Steel 鋼	P	●
	Stainless steel 不銹鋼	M	●
	Cast iron 鑄鐵	K	
	Non-ferrous metal 非鐵金屬	N	●

Insert Shape	Description	GRADE 材質		Dimensions,mm			
		Coated 塗層	Uncoated 無塗層	A	B	S	Re
		PTH30E	WH10				
	JDMT100308R	●		10.8	6.1	3.5	0.8
	JDET100304R-FA		○	10.8	6.1	3.5	0.4
	JDMT150508R	●		15.8	9.1	5	0.8
	JDET150504R-FA		○	15.8	9.1	5	0.4

內徑車刀
BORING BARS

外徑車刀
TOOLHOLDERS

牙刀 & 開槽刀
THREADING & GROOVING

銑刀
MILLING

孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS