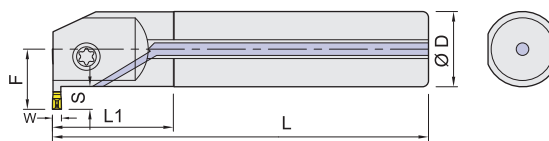
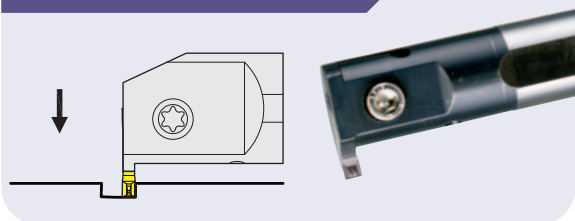


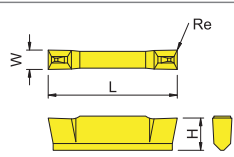
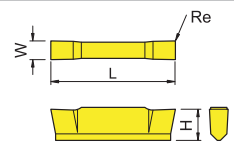
## DGIR



Coolant steel shank (Right-hand shown)  
中心出水鋼柄 右向示意圖

Steel shank Item code		Dimensions,mm							Insert	Screw	Wrench	Weight Kg
無水孔Non-coolant	水孔Coolant	D	L	L1	F	dmin	S	W				
DGIR/L-0020Q-3M-6.5L	DGIR-A0020Q-3M-6.5L	20	180	40	16.5	31	6.5	3	DGM30CT DGJ30CTM	HTMT520	ETL25	0.44
DGIR/L-0025R-3M-7.5L	DGIR-A0025R-3M-7.5L	25	200	40	20	37	7.5					0.77
DGIR/L-0032S-3M-9.0L	DGIR-A0032S-3M-9.0L	32	250	48	25	46	9.0					1.58
DGIR/L-0020Q-4M-6.5L	DGIR-A0020Q-4M-6.5L	20	180	40	16.5	31	6.5	4	DGM40CT DGJ40CTM	HTMT520	ETL25	0.44
DGIR/L-0025R-4M-7.5L		25	200	40	20	37	7.5					0.77
DGIR/L-0032S-4M-9.0L	DGIR-A0032S-4M-9.0L	32	250	48	25	46	9.0					1.58
DGIR-0032S-5M-17.5L	DGIR-A0032S-5M-17.5L	32	250	48	33.5	55	17.5	5	DGM50CT	HTMT520	ETL25	1.58
DGIR-0040S-5M-20L		40	250	48	40	65	20			HTMT525		

被切削材 Workpiece material	Steel 鋼	P	●	●	●
	Stainless steel 不銹鋼	M	●	●	●
	Cast iron 鑄鐵	K	●	●	●
	Non-ferrous metal 非鐵金屬	N			

Insert Shape	Description	GRADE 材質			Dimensions,mm			
		Coated 塗層			W	L	H	Re
		GT25	GV65	MW925				
	DGM 30CT	●	●		3	20	5	0.4
	40CT	●	●		4	20	5	0.4
	50CT	●	●		5	25	6	0.4
	DGJ 30CTM			●	3	20	5	0.4
	40CTM			●	4	20	5	0.4