PG 類類// J BORING & MILLING CUTTERS (PG)





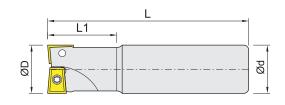












| Item code | Dimensions,mm | | | T 41- | lunnut | | Weight | |
|--------------|---------------|----|-----|-------|--------|--------------|-------------|------|
| | D | d | L | L1 | Teeth | Insert | Spare parts | Kg |
| PG20-S20-150 | 20 | 20 | 150 | 30 | 2 | PG100308N-81 | 1 | 0.37 |
| PG20-S20-200 | 20 | 20 | 200 | 30 | 2 | | | 0.49 |
| PG21-S20-150 | 21 | 20 | 150 | 25 | 2 | | | 0.37 |
| PG21-S20-200 | 21 | 20 | 200 | 25 | 2 | | | 0.49 |
| PG25-S25-200 | 25 | 25 | 200 | 40 | 2 | PG130408N-81 | 2 | 0.77 |
| PG26-S25-200 | 26 | 25 | 200 | 30 | 2 | | | 0.77 |
| | | | | | | | | |
| PG32-S32-200 | 32 | 32 | 200 | 45 | 2 | PG160408N-81 | 3 | 1.26 |
| PG32-S32-250 | 32 | 32 | 250 | 45 | 2 | | | 1.58 |
| PG33-S32-150 | 33 | 32 | 150 | 35 | 2 | | | 0.95 |
| PG33-S32-200 | 33 | 32 | 200 | 35 | 2 | | | 1.26 |
| PG33-S32-250 | 33 | 32 | 250 | 35 | 2 | | | 1.58 |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

| Insert | Spare parts | Screw | Wrench |
|--------------|-------------|---------|--------|
| PG100308N-81 | 1) | MS2506A | ETF09 |
| PG130408N-81 | 2 | MS3008A | ETF09 |
| PG160408N-81 | 3 | MS4011A | ETF15 |

| 被切削材 Workpiece material | Steel 鋼 | | • |
|-------------------------------|-----------------------|---|---|
| | Stainless steel 不銹鋼 | | • |
| | Cast iron 鑄鐵 | K | • |
| | Non-ferrous metal非鐵金屬 | Ν | • |

| Insert Shape | Description | GRADE 材質 Coated 塗層 | Dimensions,mm | | | | |
|--------------|--------------|-----------------------|---------------|------|------|-----|--|
| | | 5020 | А | В | S | Re | |
| A Re o | PG100308N-81 | | 10.5 | 7.5 | 3.4 | 0.8 | |
| | PG130408N-81 | • | 13 | 9.4 | 4.5 | 0.8 | |
| | PG160408N-81 | | 16.52 | 11.4 | 4.76 | 0.8 | |