

內徑車刀
BORING BARS

外徑車刀
TOOL-HOLDERS

牙力及開槽刀
THREADING & GROOVING

銑刀
MILLING

孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS

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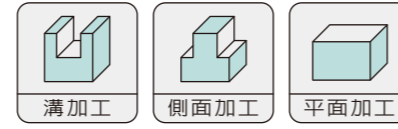


FIG-1

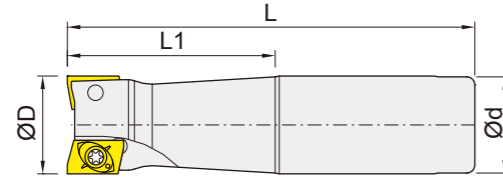


FIG-2

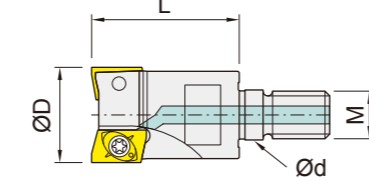


FIG-1 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	L1				
ASM07-081-S10-100		8	10	100	16	1	JDMT0702..	①	0.06
ASM07-091-S10-100		9	10	100	16	1			0.06
ASM07-102-S10-120		10	10	120	18	2			0.07
ASM07-112-S10-120		11	10	120	18	2			0.07
ASM07-122-S12-120		12	12	120	20	2			0.11
ASM07-123-S12-120		12	12	120	20	3			0.11
ASM07-133-S12-120		13	12	120	20	3			0.11
ASM07-143-S12-120		14	12	120	20	3			0.11
ASM07-164-S16-150		16	16	150	25	4			0.24
ASM07-174-S16-150		17	16	150	25	4			0.24
NEW ASM07-205-S20-150		20	20	150	30	5			0.37
NEW ASM07-205-S20-200		20	20	200	30	5			0.49
NEW ASM07-255-S25-150		25	25	150	35	5			0.58
NEW ASM07-255-S25-200		25	25	200	35	5			0.77

FIG-2 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M				
ASM07-102-MD10		10	5.5	20	M5	2	JDMT0702..	①	0.02
ASM07-112-MD10	ASM07-112-AMD10	11	5.5	20	M5	2			0.02
ASM07-123-MD11	ASM07-123-AMD11	12	6.5	20	M6	3			0.03
ASM07-132-MD11	ASM07-132-AMD11	13	6.5	20	M6	2			0.03
ASM07-133-MD11		13	6.5	20	M6	3			0.03
NEW ASM07-143-MD11		14	6.5	20	M6	3			0.03
ASM07-164-MD14	ASM07-164-AMD14	16	8.5	25	M8	4			0.05
ASM07-174-MD14	ASM07-174-AMD14	17	8.5	25	M8	4			0.05
ASM07-205-MD18		20	10.5	25	M10	5			0.07
ASM07-255-MD23		25	12.5	28	M12	5			0.12

Insert	Spare parts	Screw	Wrench
JDMT0702..	①	MS1804A	ETF06
EDMT070220R	②	MS1804A	ETF06



FIG-1

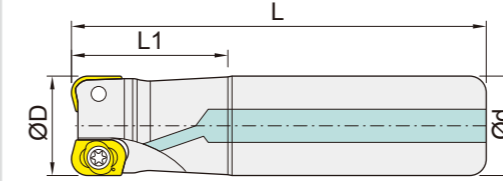
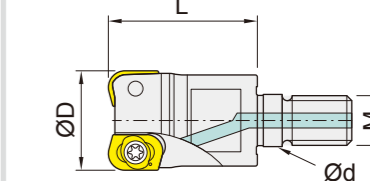


FIG-2



NEW

NEW

FIG-1 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	L1				
ASM07-102-S10-120R	ASM07-102-A10-120R	10	10	120	18	2	EDMT070220R	②	0.07
NEW ASM07-112-S10-120R	ASM07-112-A10-120R	11	10	120	18	2			0.07
NEW ASM07-123-S12-120R	ASM07-123-A12-120R	12	12	120	20	3			0.11
NEW ASM07-133-S12-120R	ASM07-133-A12-120R	13	12	120	20	3			0.11
	ASM07-143-A12-120R	14	12	120	20	3			0.11
ASM07-164-S16-150R	ASM07-164-A16-150R	16	16	150	25	4			0.24
ASM07-174-S16-150R	ASM07-174-A16-150R	17	16	150	25	4			0.24

FIG-2 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M				
ASM07-102-MD10R	ASM07-102-AMD10R	10	5.5	20	M5	2	EDMT070220R	②	0.02
ASM07-112-MD10R	ASM07-112-AMD10R	11	5.5	20	M5	2			0.02
ASM07-123-MD11R	ASM07-123-AMD11R	12	6.5	20	M6	3			0.03
ASM07-132-MD11R	ASM07-132-AMD11R	13	6.5	20	M6	2			0.03
ASM07-164-MD14R	ASM07-164-AMD14R	16	8.5	25	M8	4			0.05
ASM07-174-MD14R	ASM07-174-AMD14R	17	8.5	25	M8	4			0.05
ASM07-205-MD18R	ASM07-205-AMD18R	20	10.5	25	M10	5			0.07
ASM07-255-MD23R	ASM07-255-AMD23R	25	12.5	28	M12	5			0.12

被切削材 Workpiece material	Steel 鋼			
	P	●	●	●
	M	●	●	●
	K		●	
	Non-ferrous metal 非鐵金屬			
N				●

Insert Shape	Description	GRADE 材質				Dimensions,mm			
		Coated 塗層				A	B	S	Re
		PTH30E	JP4020	JP4120	SD5010				
	JDMT070202R					6.4	4.3	2.45	0.2
	JDMT070204R	●			●	6.4	4.3	2.45	0.4
	JDMT070208R	●	●			6.4	4.3	2.45	0.8
	EDMT070220R-T		●			6.4	4.3	2.5	2.0
	EDMT070220R				○	6.4	4.3	2.5	2.0