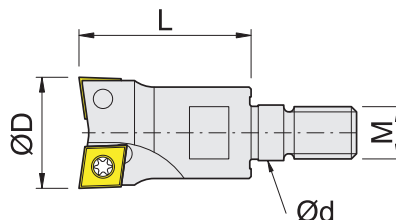
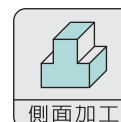


# AJC 直角端銑刀 SHOULDER / CUTTING END MILLS (AJC)



內徑車刀  
BORING BARS

外徑車刀  
TOOL HOLDERS

牙刀 & 開槽刀  
THREADING & GROOVING

銑刀  
MILLING

孔加工  
BORING TOOLS COMPONENTS

配件  
SPARE PARTS

| Item code      |              | Dimensions,mm |      |    |     | Teeth | Insert     | Spare parts | Weight Kg |
|----------------|--------------|---------------|------|----|-----|-------|------------|-------------|-----------|
| 無水孔Non-coolant | 水孔Coolant    | D             | d    | L  | M   |       |            |             |           |
| AJC162-MD14    |              | 16            | 8.5  | 23 | M8  | 2     | CCMT060204 | ①           | 0.04      |
| AJC173-MD14    |              | 17            | 8.5  | 23 | M8  | 3     |            |             | 0.05      |
| AJC203-MD18    |              | 20            | 10.5 | 30 | M10 | 3     |            |             | 0.08      |
| AJC214-MD18    |              | 21            | 10.5 | 30 | M10 | 4     |            |             | 0.07      |
| AJC254-MD23    | AJC254-AMD23 | 25            | 12.5 | 35 | M12 | 4     |            |             | 0.13      |
| AJC265-MD23    |              | 26            | 12.5 | 35 | M12 | 5     |            |             | 0.12      |

| Insert     | Spare parts | Screw<br> | Wrench<br> |
|------------|-------------|-----------|------------|
| CCMT060204 | ①           | MS2506A   | ETF09      |

|                            |                        |   |   |   |
|----------------------------|------------------------|---|---|---|
| 被切削材<br>Workpiece material | Steel 鋼                | P | ● |   |
|                            | Stainless steel 不銹鋼    | M | ● |   |
|                            | Cast iron 鑄鐵           | K | ● | ● |
|                            | Non-ferrous metal 非鐵金屬 | N |   |   |

| Insert Shape | Description | GRADE 材質  |              | Dimensions,mm |      |     |     |    |
|--------------|-------------|-----------|--------------|---------------|------|-----|-----|----|
|              |             | Coated 塗層 | Uncoated 無塗層 | A             | S    | Re  | d1  | θ° |
|              |             | CY250     | WH10         |               |      |     |     |    |
|              | CCMT060204  | ●         | ●            | 6.35          | 2.38 | 0.4 | 2.8 | 7  |