



FIG-1

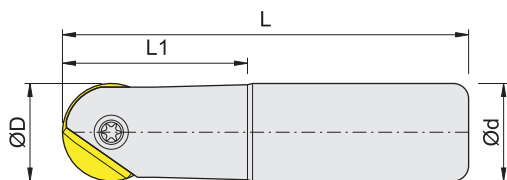


FIG-2

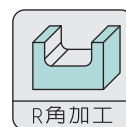
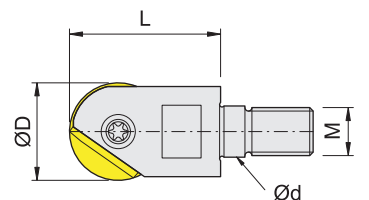
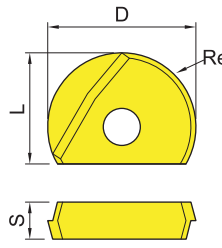


FIG-1 Item code	Dimensions,mm				Teeth	Insert	Screw	Wrench	Weight Kg
	D	d	L	L1					
PPH08-S08-100	8	8	100	20	1	PHB08..	DVF6240	ETF07	0.04
PPH08-S10-100	8	10	100	35	1	PHB10..	DVF6241	ETF08	0.06
PPH10-S10-100	10	10	100	25	1				0.06
PPH10-S12-100	10	12	100	36	1				0.09
PPH10-S12-150	10	12	150	36	1				0.13
PPH12-S12-150	12	12	150	32	1	PHB12..	DVF6242	ETF10	0.13
PPH12-S16-200	12	16	200	58	1	PHB16..	DVF6244	ETL15	0.32
PPH16-S16-150	16	16	150	36	1				0.24
PPH16-S16-200	16	16	200	36	1				0.32
PPH16-S20-200	16	20	200	65	1				0.49
PPH20-S20-150	20	20	150	45	1	PHB20..	DVF6246	ETL20	0.37
PPH20-S20-200	20	20	200	45	1	BNM-250..	DVF6247	ETL30	0.49
PPH20-S25-200	20	25	200	76	1				0.77
PPH20-S25-250	20	25	250	76	1				0.96
PPH25-S25-200	25	25	200	45	1				0.77
PPH25-S25-250	25	25	250	45	1				0.96
PPH25-S32-200	25	32	200	98	1				1.26
PPH25-S32-250	25	32	250	98	1				1.58
PPH25-S32-300	25	32	300	98	1				1.89

FIG-2 Item code	Dimensions,mm				Teeth	Insert	Screw	Wrench	Weight Kg
	D	d	L	M					
PPH08-MD08	8	4.5	16	M4	1	PHB08..	DVF6240	ETF07	0.02
PPH10-MD10	10	5.5	20	M5	1	PHB10..	DVF6241	ETF08	0.02
PPH12-MD11	12	6.5	22	M6	1	PHB12..	DVF6242	ETF10	0.03
PPH16-MD14	16	8.5	28	M8	1	PHB16..	DVF6244	ETL15	0.04
PPH20-MD18	20	10.5	30	M10	1	PHB20..	DVF6246	ETL20	0.07
PPH25-MD23	25	12.5	40	M12	1	BNM-250..	DVF6247	ETL30	0.12

被切削材 Workpiece material	Steel 鋼	P	●	●
	Stainless steel 不銹鋼	M	●	●
	Cast iron 鑄鐵	K	●	●
	Non-ferrous metal 非鐵金屬	N		

Insert Shape	Description	GRADE 材質		Dimensions,mm			
		Coated 塗層		D	S	L	Re
		JW912	JC8003				
	PHB08	●		8	2.4	7.0	4.0
	PHB10	●		10	2.6	8.5	5.0
	PHB12	●		12	3.0	10.0	6.0
	PHB16	●		16	4.0	12.0	8.0
	PHB20	●		20	5.0	15.0	10.0
	BNM-080		●	8	2.4	7.0	4.0
	BNM-100		●	10	2.6	8.5	5.0
	BNM-120		●	12	3.0	10.0	6.0
	BNM-160		●	16	4.0	12.0	8.0
	BNM-200		●	20	5.0	15.0	10.0
	BNM-250		●	25	6.0	18.5	12.5