

內徑車刀
BORING BARS

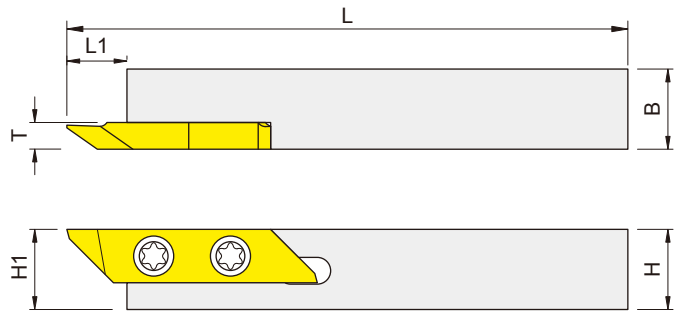
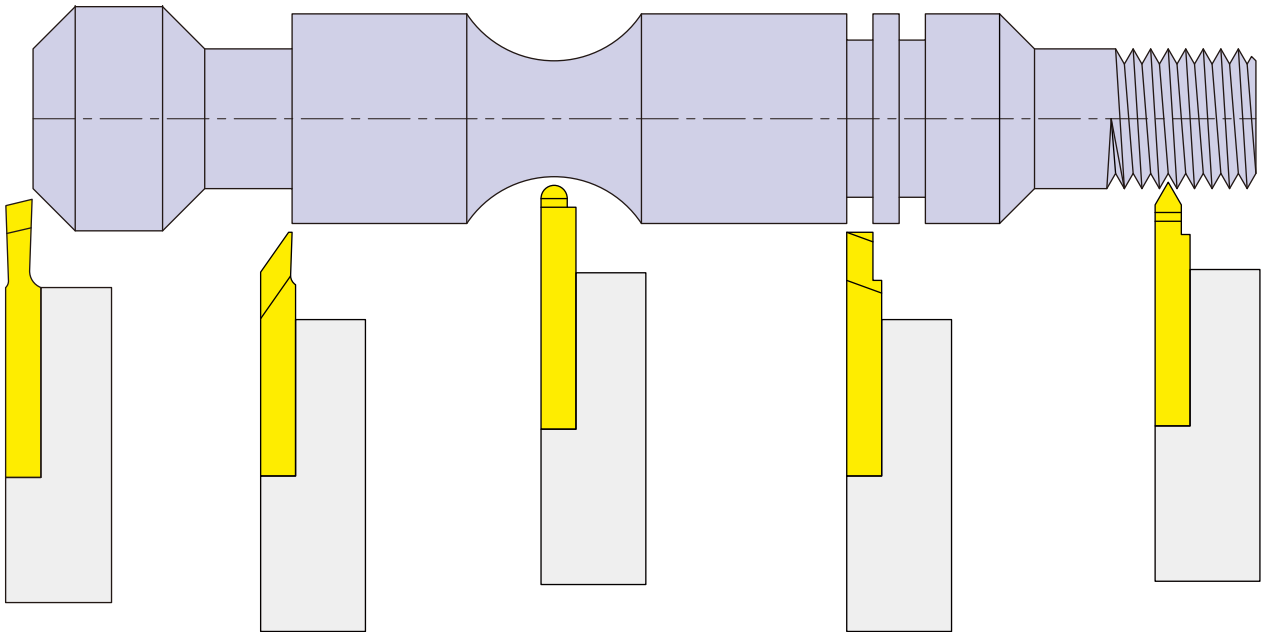
外徑車刀
TOOLHOLDERS

牙刀 & 開槽刀
THREADING & GROOVING

銑刀
MILLING


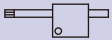
孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS

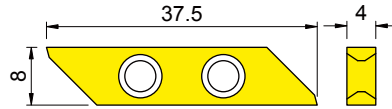


Right-hand shown

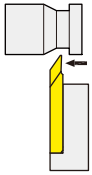
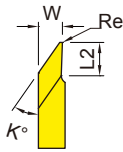
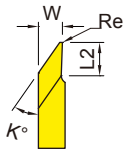
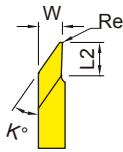
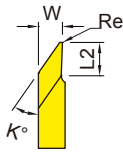
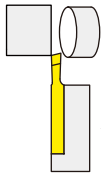
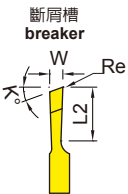
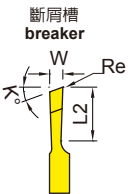
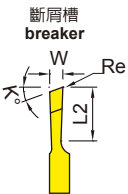
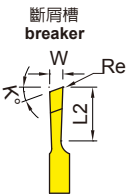
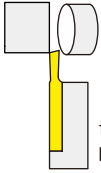
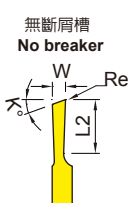
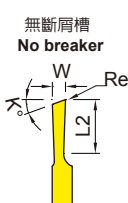
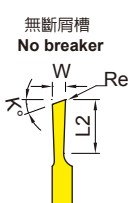
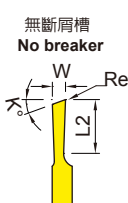
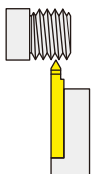
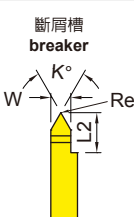
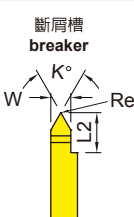
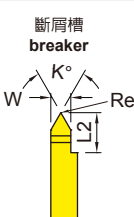
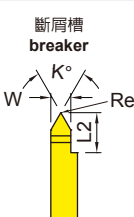
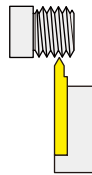
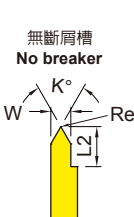
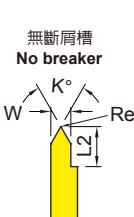
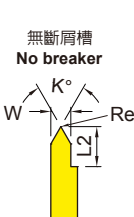
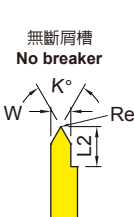
功能：開槽 Grooving and turning / 螺紋 Threading
切斷 Parting off / 後掃 Back turning

Item code	Dimensions,mm					Insert	Screw 	Wrench 	Weight Kg
	H (H1)	B	L	L1	T				
SAKGR/L-1010K-374	10	10	125	9	4	AK..3..	MS3509A	ETF15	0.10
SAKGR/L-1212K-374	12	12	125	9	4				0.14
SAKGR/L-1212M-374	12	12	150	9	4				0.17
SAKGR/L-1616M-374	16	16	150	9	4				0.30
SAKGR/L-2020K-374	20	20	125	9	4				0.39
SAKGR/L-2525M-374	25	25	150	9	4				0.74

Insert Shape



被切削材 Workpiece material	Steel 鋼	P	●	●	●	
	Stainless steel 不銹鋼	M	●	●	●	
	Cast iron 鑄鐵	K	●	●	●	
	Non-ferrous metal 非鐵金屬	N				●

Insert Shape	Description	GRADE 材質				Dimensions,mm				
		Coated 塗層			Uncoated 無塗層	W	Re/Rc	L2	K	Pitch (mm)
		GT25	GN35	GA45	GX02					
 後掃刀片 Back turning	 AKBR-32010	●	●		●	2.0	0.1	5	35	--
	 AKBR-32020	●	●		●	2.0	0.2	5	35	--
	 AKBR-33010	●	●		●	3.0	0.1	5	35	--
	 AKBR-33020	●	●			3.0	0.2	5	35	--
 切斷刀片 Parting off	 AKCR-3150-R85	●	●	○	○	1.5	0.1	8.5	15	--
	 AKCR-3200-R90	●	●		●	2.0	0.1	9.0	15	--
	 AKCR-3250-R90	●	●			2.5	0.1	9.0	15	--
	 AKCR-3300-R90	●	●			3.0	0.1	9.0	15	--
 切斷刀片 Parting off	 AKPR-3150-R85	●	●		●	1.5	0.1	8.5	15	--
	 AKPR-3200-R90	●	●		●	2.0	0.1	9.0	15	--
	 AKPR-3250-R90	●	●		●	2.5	0.1	9.0	15	--
	 AKPR-3300-R90	●	●		●	3.0	0.1	9.0	15	--
 牙刀片 Threading	 AKTR-3205505-N	●			●	2.0	0.05	6	55	0.05-2
	 AKTR-3305510-N	●		○	●	3.0	0.1	6	55	0.1-3
	 AKTR-3206005-N	●	●		●	2.0	0.05	6	60	0.05-2
	 AKTR-3306010-N	●	●	○	●	3.0	0.1	6	60	0.1-3
 牙刀片 Threading	 AKTR-3205505-NP	●			●	2.0	0.05	6	55	0.05-2
	 AKTR-3305510-NP	●		○	●	3.0	0.1	6	55	0.1-3
	 AKTR-3206005-NP	●	●		●	2.0	0.05	6	60	0.05-2
	 AKTR-3306010-NP	●	●	○	●	3.0	0.1	6	60	0.1-3

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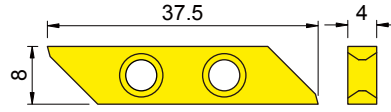
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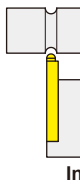

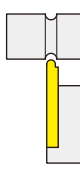
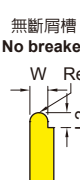
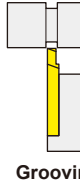
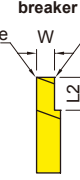
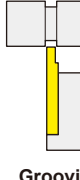
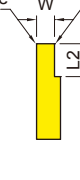
配件
SPARE PARTS

Insert Shape



被切削材 Workpiece material	Steel 鋼	P	●	●	●	
	Stainless steel 不銹鋼	M	●	●	●	
	Cast iron 鑄鐵	K	●	●	●	
	Non-ferrous metal 非鐵金屬	N				●

Insert Shape	Description	GRADE 材質				Dimensions,mm			
		Coated 塗層		Uncoated 無塗層		W	Re/Rc	L2	K
		GT25	GN35	GA45	GX02				

 <p>圓槽刀片 Insert with radius</p>	 <p>斷肩槽 breaker</p>	AKRR-3050R30	●		●	●	1.0	0.5	3.0	
		AKRR-3075R50	●		●	●	1.5	0.75	5.0	
		AKRR-3100R50	●		●	●	2.0	1.0	5.0	
		AKRR-3125R50	●		●	●	2.5	1.25	5.0	
		AKRR-3150R80	●		●	●	3.0	1.5	8.0	
 <p>圓槽刀片 Insert with radius</p>	 <p>無斷肩槽 No breaker</p>	AKRR-3050R30P	●		○	●	1.0	0.5	3.0	
		AKRR-3075R50P	●		○	●	1.5	0.75	5.0	
		AKRR-3100R50P	●		○	●	2.0	1.0	5.0	
		AKRR-3125R50P	●			●	2.5	1.25	5.0	
		AKRR-3150R80P	●		○	●	3.0	1.5	8.0	
		AKRR-3200R80P	●				4.0	2	8.0	
 <p>插掃刀片 Grooving and turning</p>	 <p>斷肩槽 breaker</p>	AKGR-3100-0130	●		●		1.0	0.1	3.0	
		AKGR-3150-0130	●		●	●	1.5	0.1	3.0	
		AKGR-3150-0250	●		○	○	1.5	0.2	5.0	
		AKGR-3150-0270	●		●	○	1.5	0.2	7.0	
		AKGR-3200-0150	●			●	2.0	0.1	5.0	
		AKGR-3200-0250	●		●	○	2.0	0.2	5.0	
		AKGR-3200-0270	●	●	○	●	2.0	0.2	7.0	
		AKGR-3200-0290	●	●	○	●	2.0	0.2	9.0	
		AKGR-3250-0150	●		●	●	2.5	0.1	5.0	
		AKGR-3250-0250	●	●	○	●	2.5	0.2	5.0	
		AKGR-3250-0290	●		●	●	2.5	0.2	9.0	
		AKGR-3300-0150	●	●			3.0	0.1	5.0	
		AKGR-3300-0190	●		●	●	3.0	0.1	9.0	
		AKGR-3300-0250	●		●	●	3.0	0.2	5.0	
AKGR-3300-0270	●				3.0	0.2	7.0			
AKGR-3300-0290	●	●	○	○	3.0	0.2	9.0			
 <p>插掃刀片 Grooving and turning</p>	 <p>無斷肩槽 No breaker</p>	AKGR-3100-0230P	●		●	○	1.0	0.2	3.0	
		AKGR-3100-0250P	○		●	○	1.0	0.2	5.0	
		AKGR-3150-0250P	○		●		1.5	0.2	5.0	
		AKGR-3150-0270P	●			●	1.5	0.2	7.0	
		AKGR-3200-0250P	●		●	●	2.0	0.2	5.0	
		AKGR-3200-0270P	●			●	2.0	0.2	7.0	
		AKGR-3200-0290P	●		●	○	2.0	0.2	9.0	
		AKGR-3250-0250P	●				2.5	0.2	5.0	
		AKGR-3300-0250P	●				3.0	0.2	5.0	
		AKGR-3300-0270P	●		○	●	3.0	0.2	7.0	
AKGR-3300-0290P	●		●	●	3.0	0.2	9.0			

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