

FIG-1

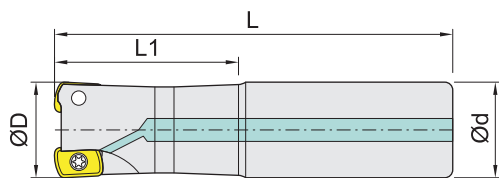


FIG-2

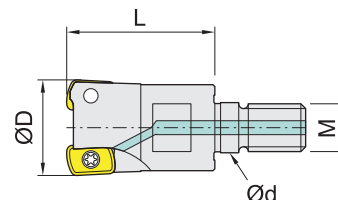


FIG-1 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	L1				
ASRS162-S16-150	ASRS162-A16-150	16	16	150	25	2	EPMT0603TN-8	②	0.24
ASRS162-S16-200	ASRS162-A16-200	16	16	200	25	2			0.32
ASRS172-S16-150		17	16	150	25	2			0.24
ASRS172-S16-200		17	16	200	25	2			0.32
ASRS203-S20-150	ASRS203-A20-150	20	20	150	40	3			0.37
ASRS203-S20-200	ASRS203-A20-200	20	20	200	40	3			0.49
ASRS213-S20-150	ASRS213-A20-150	21	20	150	30	3			0.37
ASRS213-S20-200	ASRS213-A20-200	21	20	200	30	3			0.49
ASRS233-S20-150		23	20	150	28	3			0.37
ASRS254-S25-150	ASRS254-A25-150	25	25	150	40	4			0.58
ASRS254-S25-200	ASRS254-A25-200	25	25	200	40	4			0.77
ASRS264-S25-150	ASRS264-A25-150	26	25	150	35	4			0.58
ASRS264-S25-200	ASRS264-A25-200	26	25	200	35	4			0.77
ASRS324-S32-150		32	32	150	45	4			0.95
ASRS324-S32-200		32	32	200	45	4			1.26
ASRS324-S32-250		32	32	250	45	4			1.58
ASRS355-S32-150		35	32	150	30	5			0.95
ASRS355-S32-200		35	32	200	30	5			1.26
ASRS355-S32-250		35	32	250	30	5	1.58		

FIG-2 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M				
ASRS162-MD14	ASRS162-AMD14	16	8.5	25	M8	2	EPMT0603TN-8	②	0.04
ASRS172-MD14	ASRS172-AMD14	17	8.5	25	M8	2			0.04
ASRS203-MD18	ASRS203-AMD18	20	10.5	30	M10	3			0.07
ASRS213-MD18	ASRS213-AMD18	21	10.5	30	M10	3			0.08
ASRS254-MD23	ASRS254-AMD23	25	12.5	35	M12	4			0.14
ASRS263-MD23	ASRS263-AMD23	26	12.5	35	M12	3			0.16
ASRS264-MD23	ASRS264-AMD23	26	12.5	35	M12	4			0.15
ASRS324-MD29	ASRS324-AMD29	32	17	40	M16	4			0.26
ASRS325-MD29	ASRS325-AMD29	32	17	40	M16	5			0.26
ASRS334-MD29		33	17	40	M16	4			0.26
ASRS355-MD29	ASRS355-AMD29	35	17	40	M16	5			0.27
ASRS406-MD29	ASRS406-AMD29	40	17	43	M16	6			0.29
ASRS426-MD29	ASRS426-AMD29	42	17	43	M16	6			0.33

NEW

內徑車刀
BORING BARS
外徑車刀
TOOLHOLDERS
牙刀 & 開槽刀
THREADING & GROOVING
銑刀
MILLING
孔加工
BORING TOOLS COMPONENTS
配件
SPARE PARTS

ASRS 高進給銑刀 HIGH FEED MILLING (ASRS)

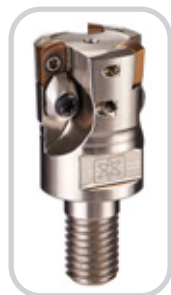
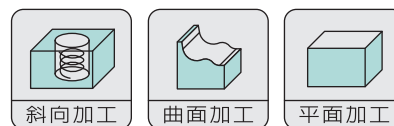


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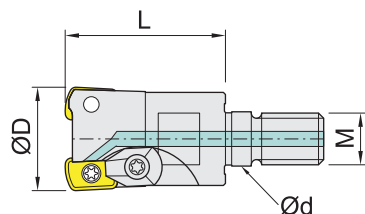


FIG-2

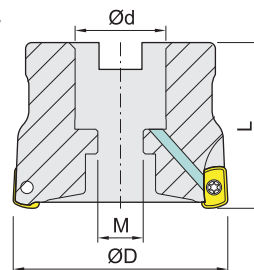
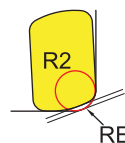


FIG-1 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M				
ASRS254C-MD23		25	12.5	35	M12	4	EP..0603..	①	0.14
ASRS263C-MD23	ASRS263C-AMD23	26	12.5	35	M12	3			0.16
ASRS304C-MD29		30	17	43	M16	4			0.25
ASRS324C-MD29		32	17	40	M16	4			0.26
ASRS354C-MD29		35	17	40	M16	4			0.28

Metric

FIG-2 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M				
	ASRS05207-A22.0T	52	22.0	40	11	7	EP..0603..	②	0.42

Insert	Spare parts	Screw	Wrench	Clamp	Wrench
EPMT0603TN-8	①	MS2506B	ETF09	MC35-3V	ETF15
EPMT0603TN-8	②	MS2506B	ETF09	--	--



編製CAM程序時，請將ASRS設為圓弧頭銑刀，此時的近似刀尖圓弧半徑RE值及切削殘留量
When using the ASRS, please program the approximate radius as indicated.
The approximate uncut portions for the program are as follows.

被切削材 Workpiece material	Steel 鋼	P	●	●	●
	Stainless steel 不銹鋼	M	●		
	Cast iron 鑄鐵	K	●	●	
	Non-ferrous metal 非鐵金屬	N			

刀片大小 Item size	近似RE(mm) Approx. RE	殘留量K(mm) Remains
EP..-8	2.0	0.497

Insert Shape	Description	GRADE 材質			Dimensions,mm			
		Coated 塗層			A	B	S	Re
		JP4020	JS4045	JS4060				
	EPMT0603TN-8	●	●	●	10	6.35	3.18	8

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